

**10/516378**

**DT15 Rec'd PCT/PTO 30 NOV 2004**

**Attn: DO/US**

**IN THE UNITED STATES DESIGNATED OFFICE (DO/US)**

Applicant(s): Gerrard  
International Appl. No.: PCT/GB03/02303  
International Filing Date: May 27, 2003  
Title: MACHINING APPARATUS AND METHODS

Docket No.: 046812/285517  
Customer No.: 00826

Mail Stop PCT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**PRELIMINARY AMENDMENT  
37 CFR § 1.115**

Sir:

Please enter this Preliminary Amendment before calculating the claim fee and amend the above-identified application as follows:

**Amendments to the Specification** begin on page 2 of this paper.

**Amendments to the Claims** are reflected in the listing of claims beginning on page 3 of this paper.

**Remarks** begin on page 8 of this paper.